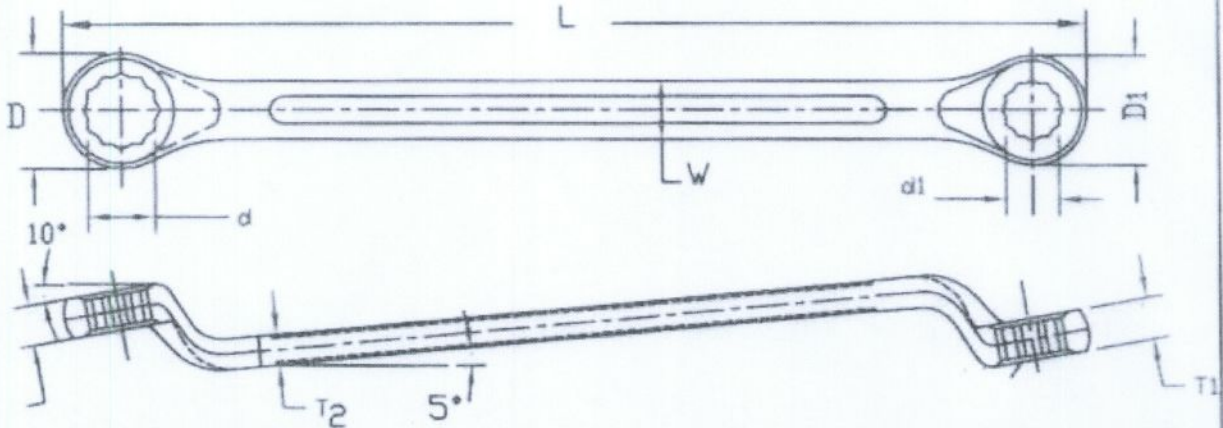


If any doubt, ask.

DRG NO. RSXM 03 04 01 C



T

TOLERANCE: -

6x7 T0	±0.5	±0.5					±0.3	±0.3	±0.3	±0.5	±1.5
12x13	±0.8	±0.8					±0.4	±0.4	±0.4	±0.8	±2.0
14x15 T0	±1.0	±1.0					±0.6	±0.6	±0.6	±1.0	±3.0
20x22											
21x23 T0											
30x32											
SIZES(mm)	D	D1	MIN. d	MAX. d	MIN. d1	MAX. d1	T	T1	T2	W	L
6x7	13.2	12.0	7.03	7.15	6.03	6.15	6.5	6.1	4.5	7.0	165
8x9	15.5	14.0	9.03	9.15	8.03	8.15	7.0	6.6	5.0	7.5	177
10x11	18.4	16.8	11.04	11.19	10.04	10.19	7.8	7.2	5.8	9.0	190
12x13	21.8	20.4	13.04	13.24	12.04	12.24	8.4	8.0	6.2	10.5	205
14x15	24.4	23.0	15.05	15.27	14.05	14.27	8.8	8.4	6.6	12.0	220
16x17	27.0	25.4	17.05	17.30	16.05	16.27	9.4	8.8	7.0	13.0	238
18x19	28.6	27.4	19.06	19.36	18.05	18.30	10.0	9.4	7.4	14.5	256
20x22	32.4	29.0	22.06	22.36	20.06	20.36	11.4	10.2	8.0	15.5	275
21x23	35.6	32.2	23.06	23.36	21.06	21.36	12.4	11.4	8.8	16.5	295
24x26	38.6	36.0	26.08	26.48	24.06	24.36	13.0	12.4	9.2	17.0	320
24x27	38.6	36.0	27.08	27.48	24.06	24.36	13.0	12.4	9.2	17.0	320
25x28	42.5	39.5	28.08	28.48	25.06	25.36	14.4	13.4	9.6	18.5	345
30x32	47.5	44.5	32.08	32.48	30.08	30.48	16.0	15.0	10.2	21.0	370
32x36	53.5	48.0	36.10	36.60	32.08	32.48	18.9	17.9	12.0	22.0	402

M R part

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NOTE:-

1. ALL DIMS. IN MM.

S.NO	ALTERATION	AUTH.	REMARKS
b	CHANGE IN MAX. SIZE (d, d1) & SIZE 24x27 ADD		11.03.02
c	SIZE 32x36 ADD		30.10.02

Eastman CAST & FORGE LIMITED			
MACHINED PIECE CHART (RING SPANNER-SHALLOW) (LONG PATTERN)		SCALE 1:1	DRN.BY.
		DATE 13.10.98	CHK.BY.
MAT. SPEC. NIL	HARDNESS MIN. 39 HRC	APP.BY.	
SUPERSEDES		DRG NO. RSXM 03 04 01 C	ALT. NO.
ALT. b		ISSUE NO. 04	

If any doubt, ask.